

Date: Tuesday, 19/08/2008 4:03:51 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BRACKET LOCATOR
Job Number : 41425	
Estimate Number : 11229	
P.O. Number :	Part Number : D23691
This Issue : 19/08/2008 S.O. No. :	Drawing Number : D2369 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 38812	Material :
Written By :	Due Date : 02/09/2008 Qty: 6 Um: Each
Checked & Approved By : <u>JLP 08.8.19</u>	
Comment : Est Rev A Removed from 9 Digit 05-12-05 JLM Est Rev:B now water jet 07-12-11 DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S040	5052-H32 .040 Sheet
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Comment: Qty.: 1.4217 sf(s)/Unit Total : 8.5302 sf(s)
 Material: 5052-H34 or H32 0.040" thick
 (M5052H32S.040)
 Batch: 109058 IB 8-9-8

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D2369
 Dwg Rev: A IB 8-9-8
 Prog Rev: A
 2-Deburr if necessary IB 8-9-8



3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

8 08/09/08 (9x)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 178

8/9/8

(9x)
SLP

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BRACKET LOCATOR

Job Number: 41425

Part Number: D23691

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 *ff*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

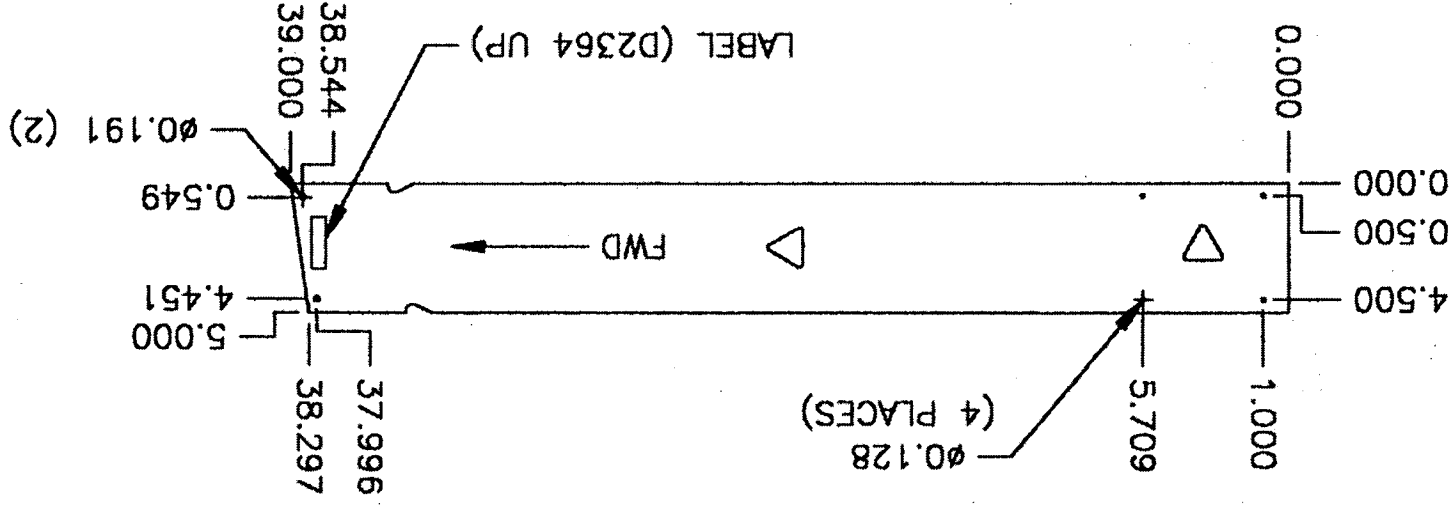
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
03	[Signature]	D2369	SHEET 1 OF 2
DATE	TITLE	SCALE	
95:02:20	DECK PLATE LOCATOR BRACKET	1:7	

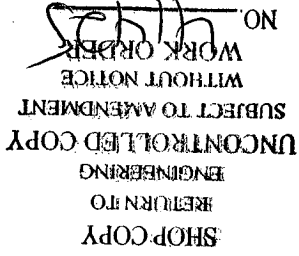
RELEASED
01 30 96



D2369-1
MATERIAL: 5052-H34 0.040 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4442

DART



MATERIAL: 5052-H34 0.040 THICK